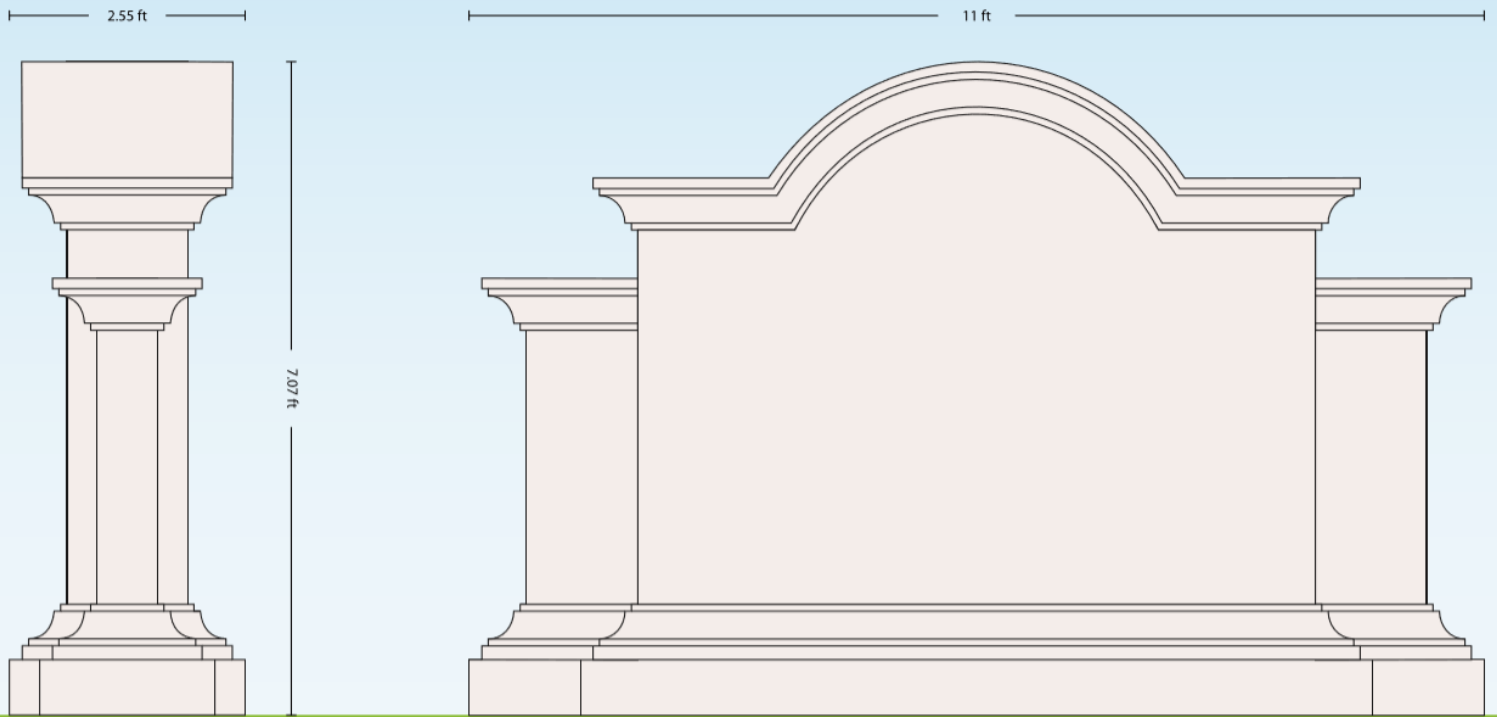
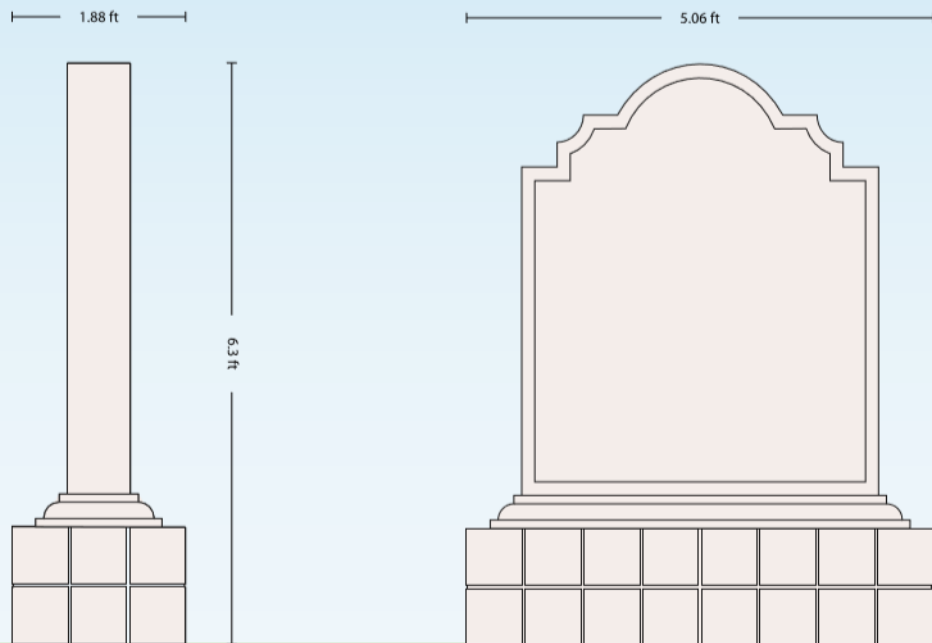


# STANDARD MODELS

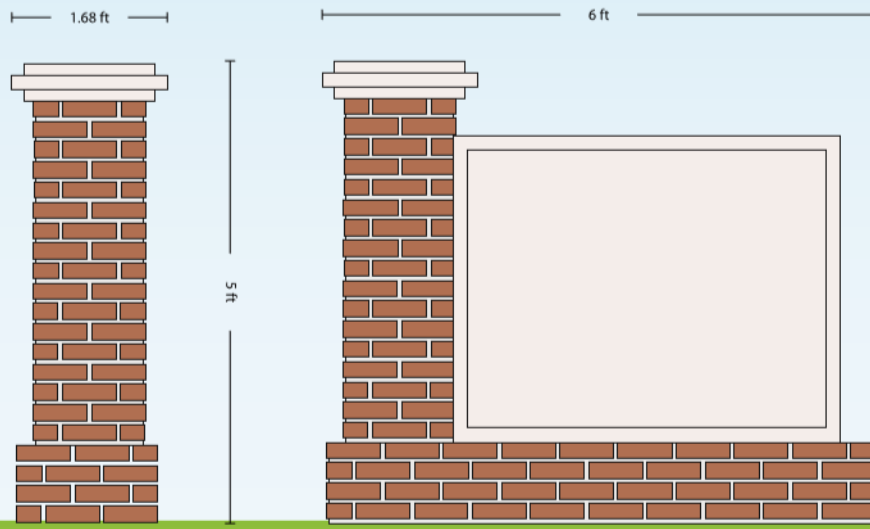
MODEL # AND DIMENSIONS ARE BELOW THE IMAGE



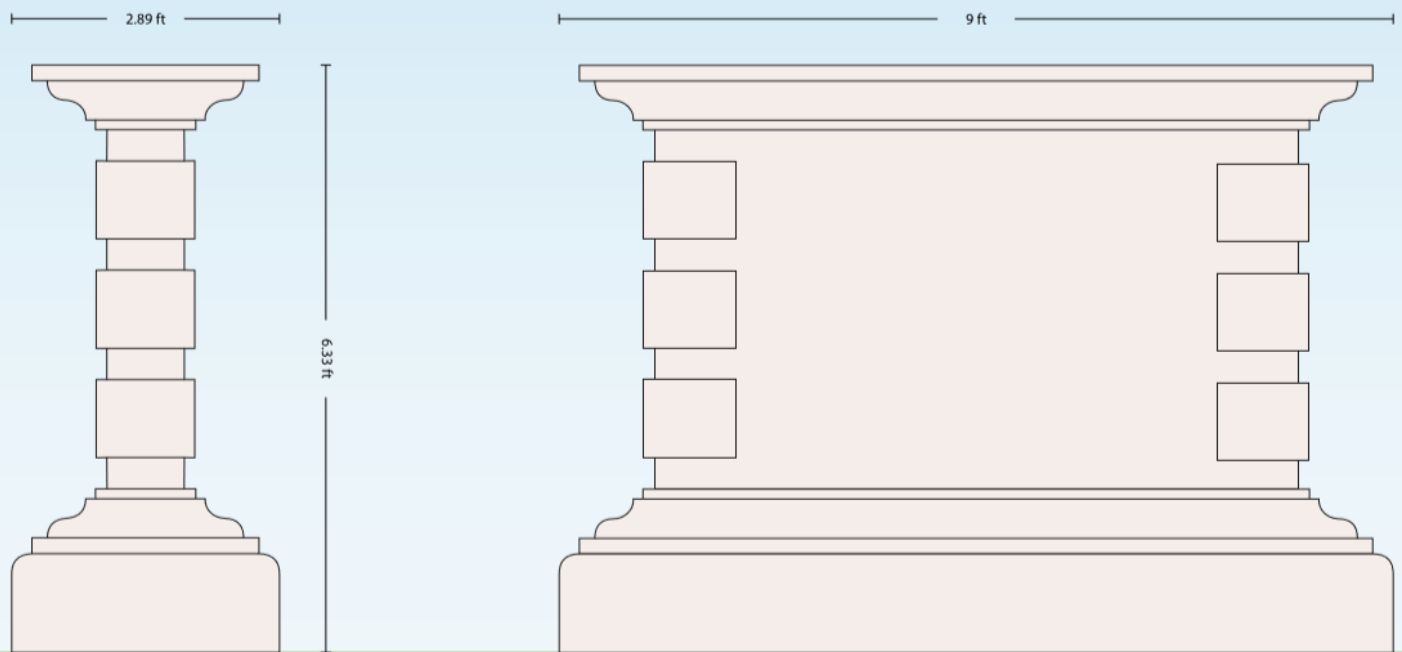
**MODEL 01 - Size: 11' x 7' x 30.6"**



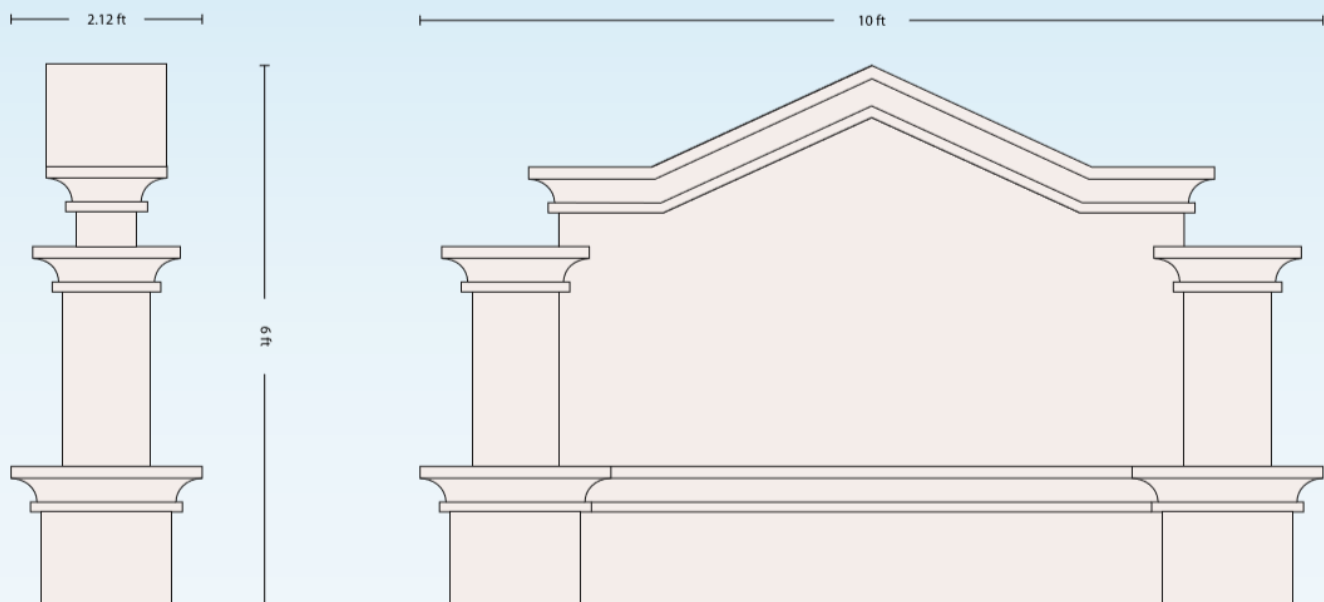
**MODEL 02 - Size: 5' x 6.3' x 22.6"**



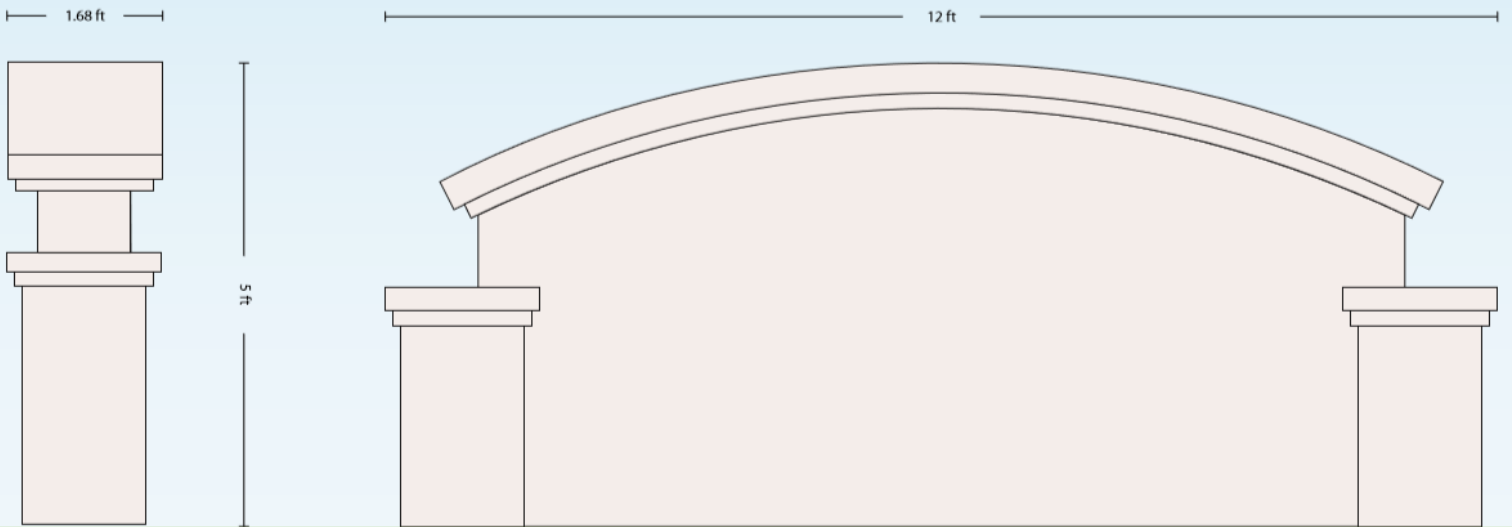
**MODEL 03 - Size: 6' x 5' x 20"**



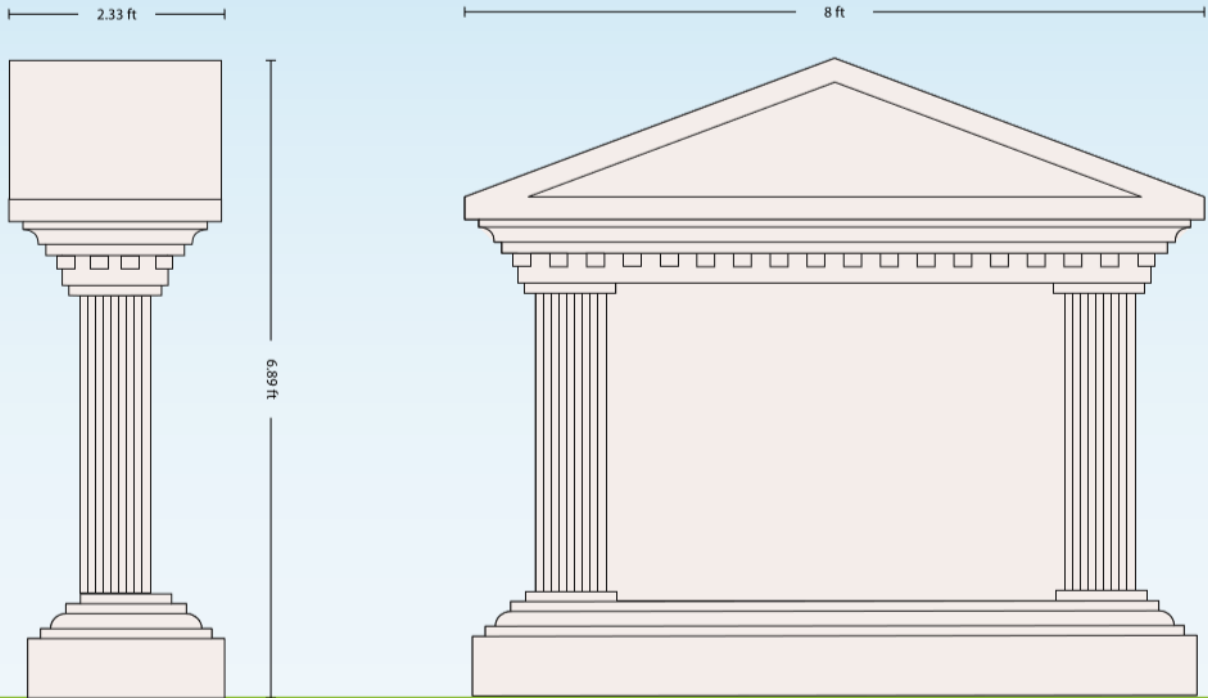
**MODEL 04 - Size: 9' x 6.33' x 34.7"**



**MODEL 05 - Size: 10' x 6' x 25"**

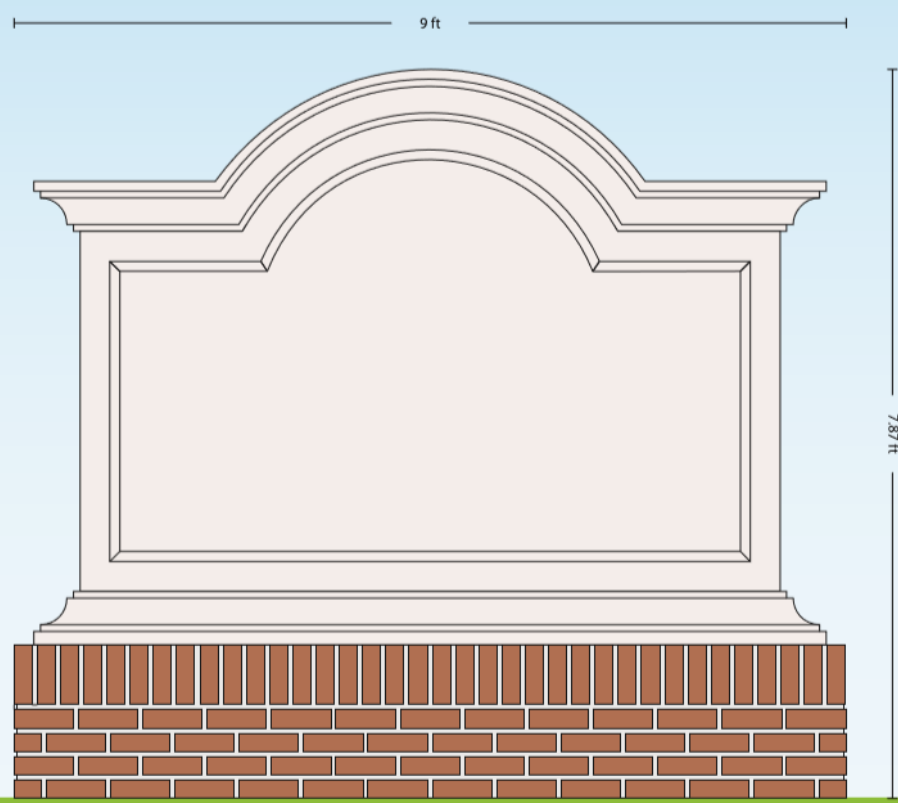
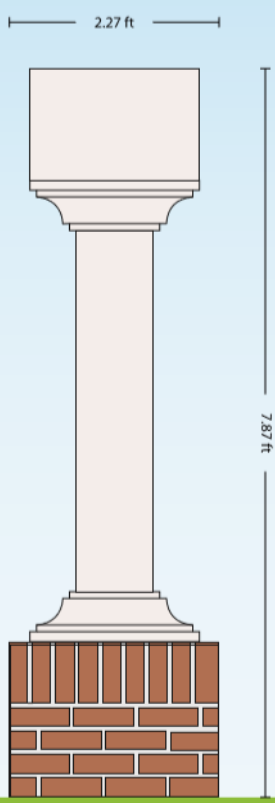


**MODEL 06 - Size: 12' x 5' x 20"**

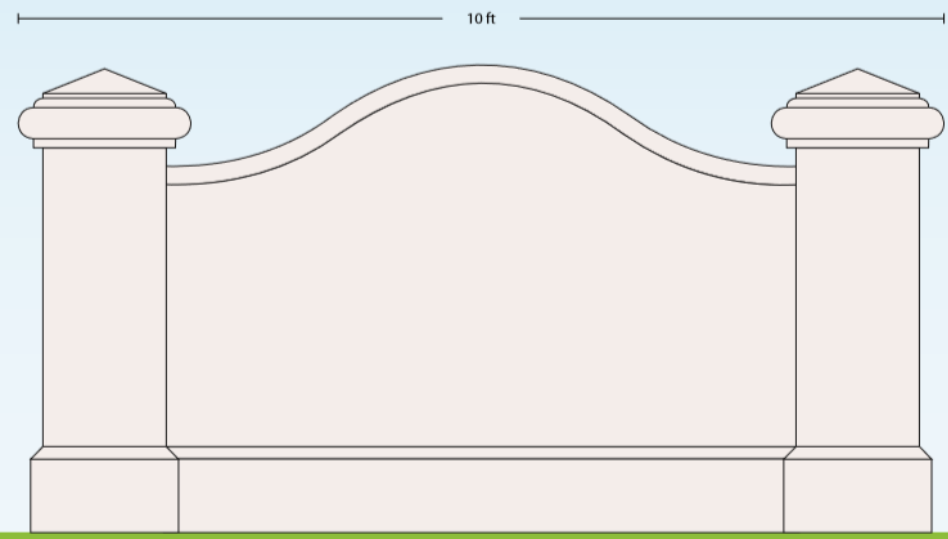
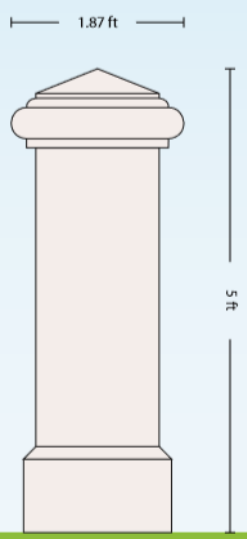


**MODEL 07 - Size: 8' x 7' x 28"**

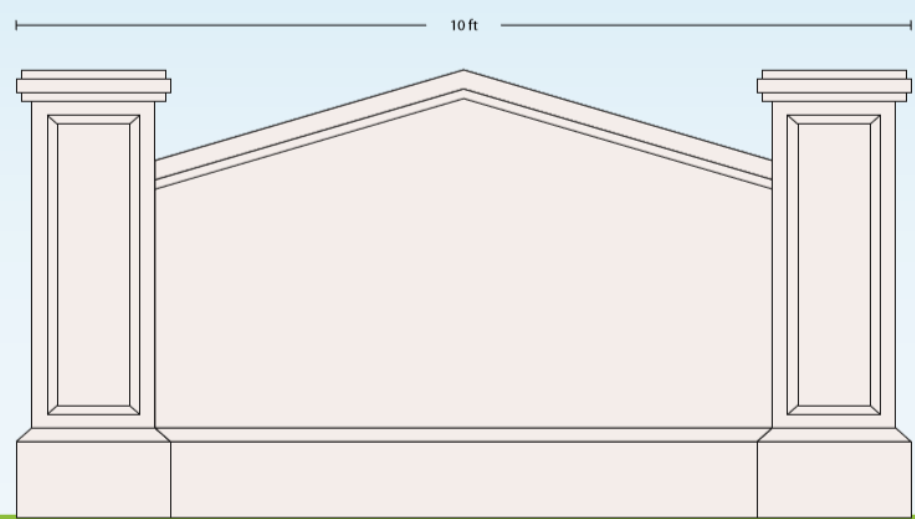
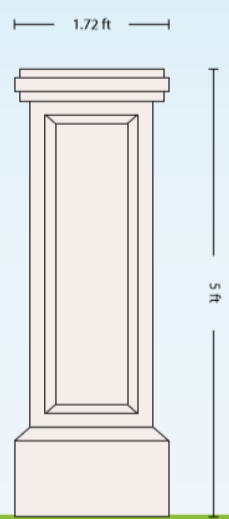
Our custom sign monument products are made using a nationally approved construction industry standard know as (EIFS) - Exterior Insulation and Finishing.



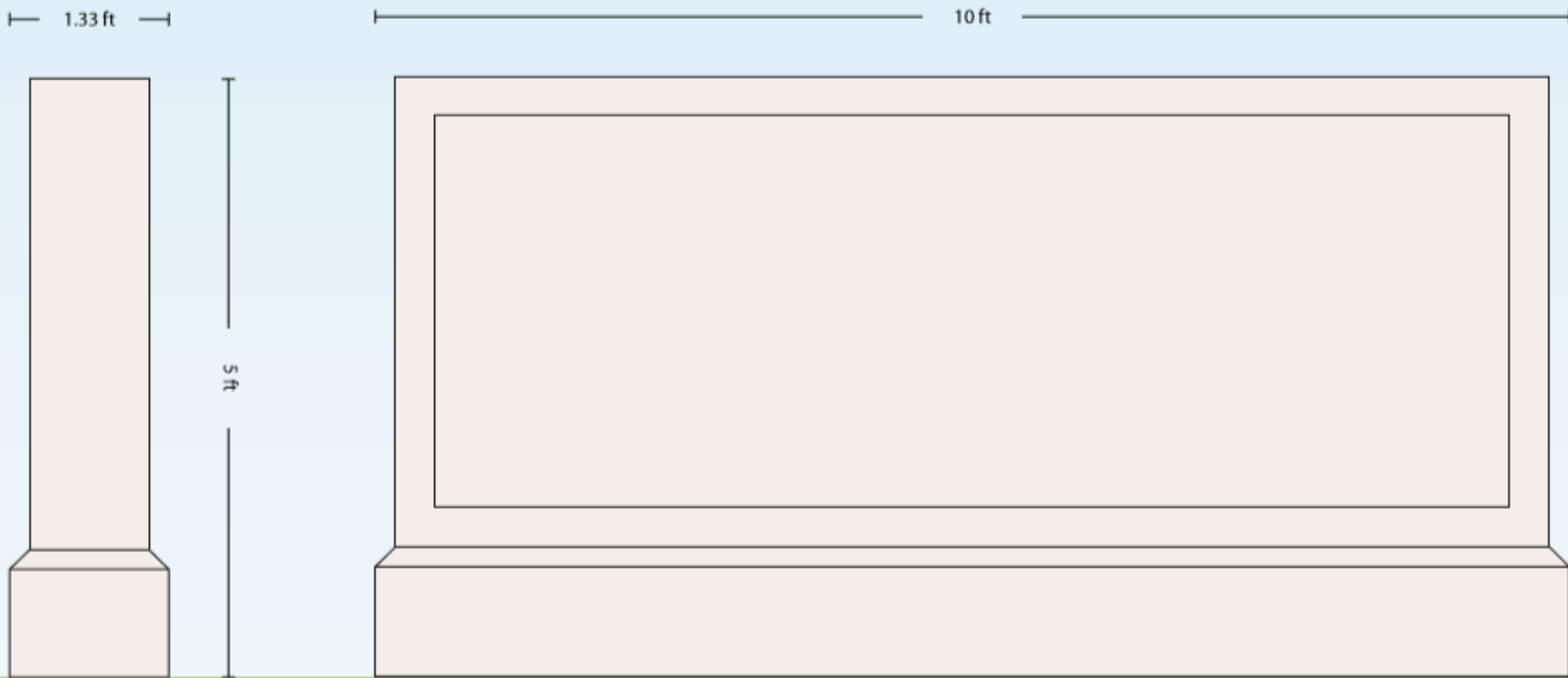
**MODEL 08 - Size: 9' x 8' x 27"**



**MODEL 09 - Size: 10' x 5' x 22.5"**

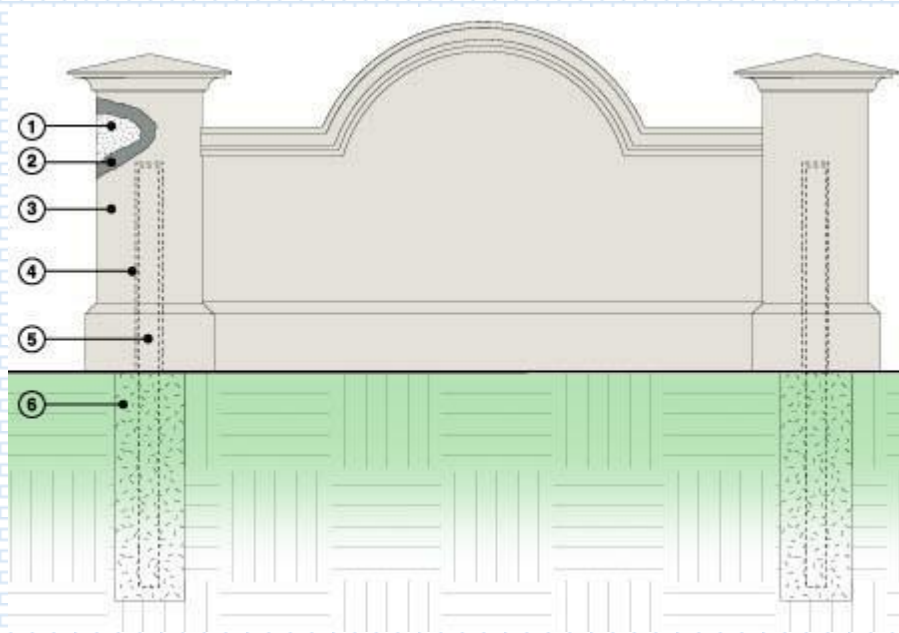


## MODEL 10 - Size: 10' x 5' x 21"



## MODEL 11 - Size: 10' x 5' x 16"

Here is a technical diagram and materials guidelines for the fabrication of our custom-made stucco sign monuments:



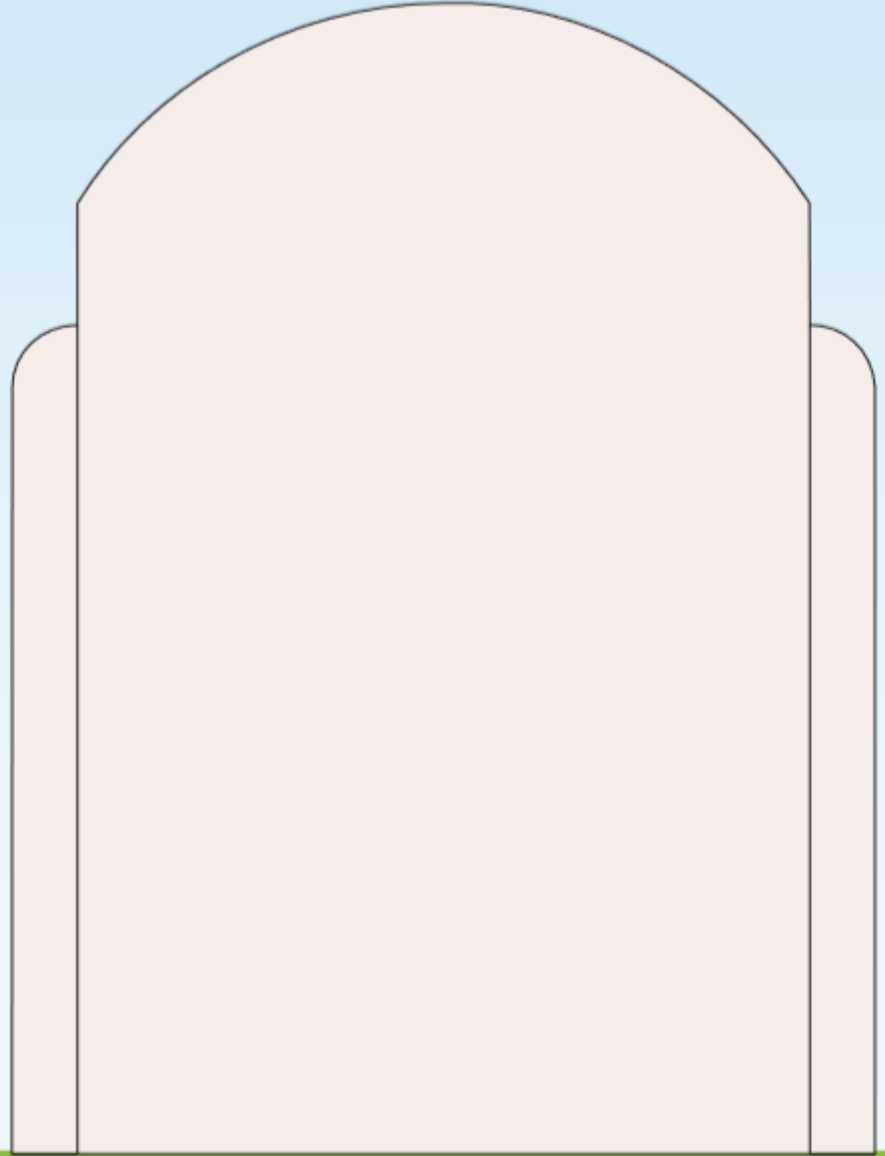
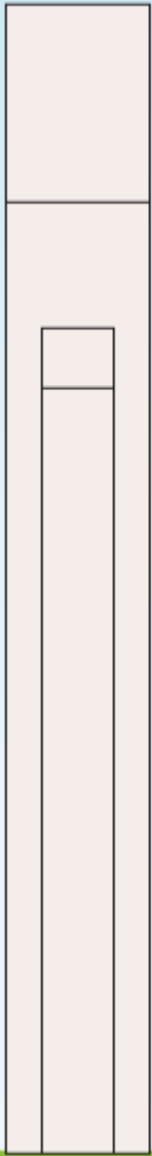
1. Core of structure is expanded polystyrene (EPS 1#CF).
  2. Aromatic fast-cure urethane (impact resistant) hard coat finish.
  3. Stucco top coat (100% aggregated acrylic).
  4. PVC Pipe (Schedule 40) integrated into structure.
  5. Steel Pipe inserted during installation (above grade secured with expanding adhesive).
  6. Concrete Footers (below grade as required by local Code).
- Our sign monuments **do not require a concrete slab**. The EIFS construction system is designed to go directly on the ground (or facade). EIFS does not expand or contract throughout seasonal changes.

1 ft

6 ft

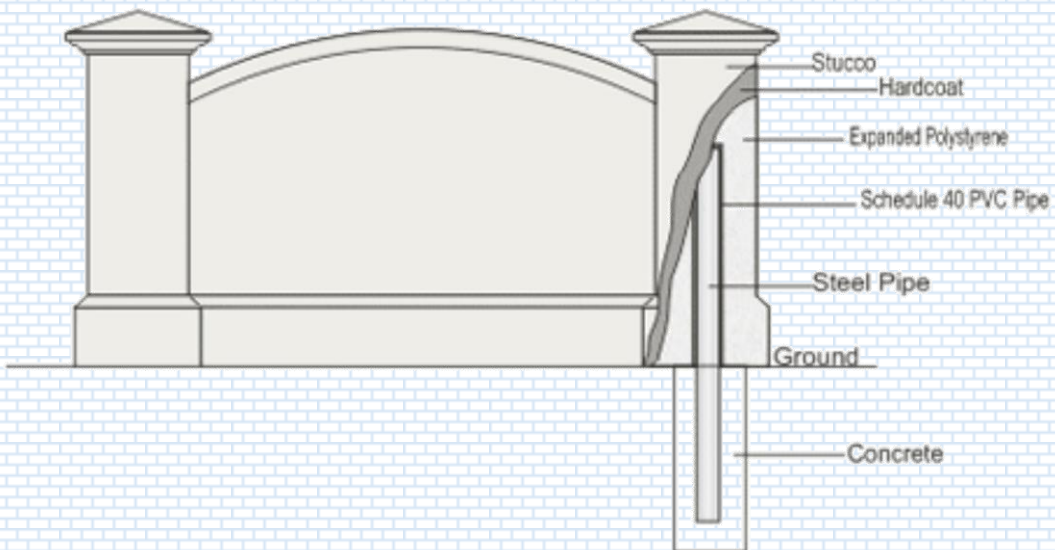
8 ft

8 ft



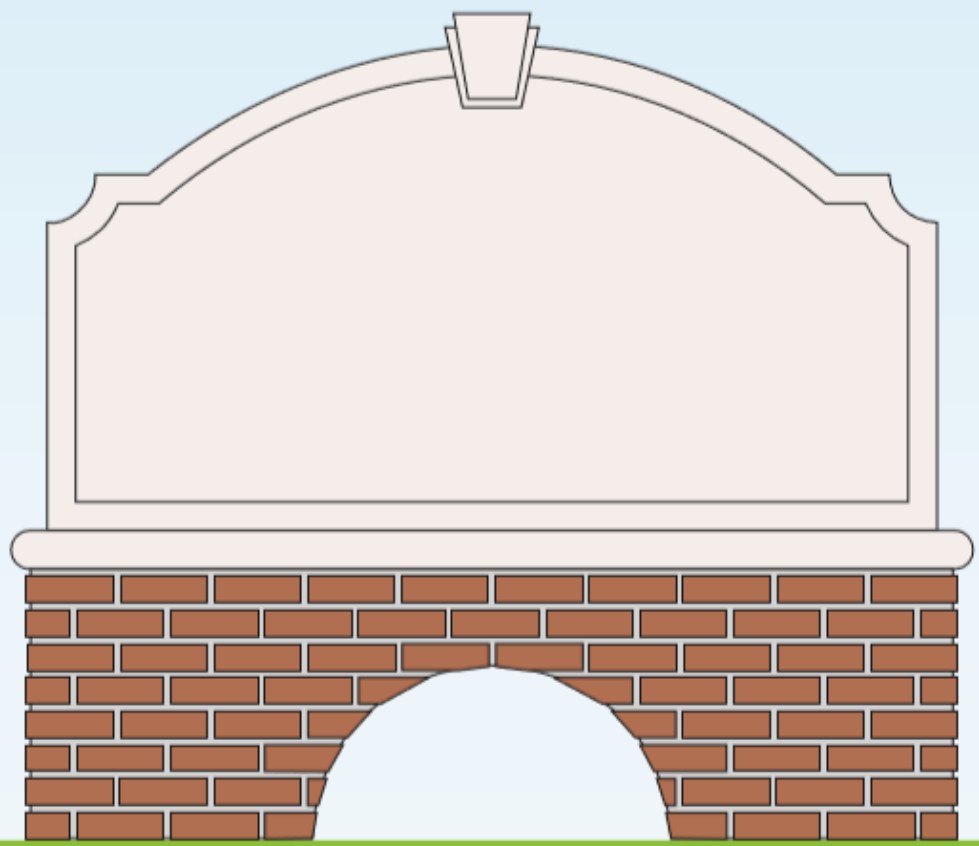
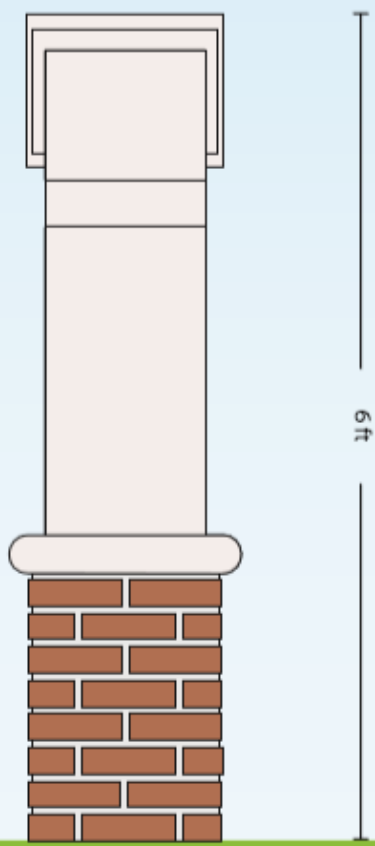
**MODEL 12 - Size: 6' x 8' x 12"**

## **Sign Construction**



1.69 ft

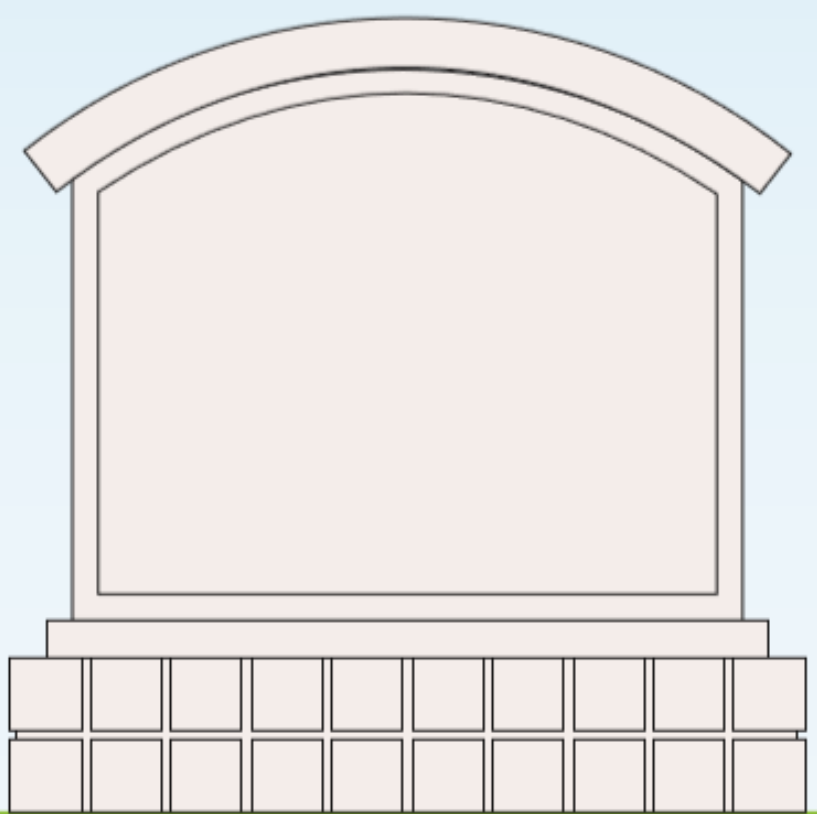
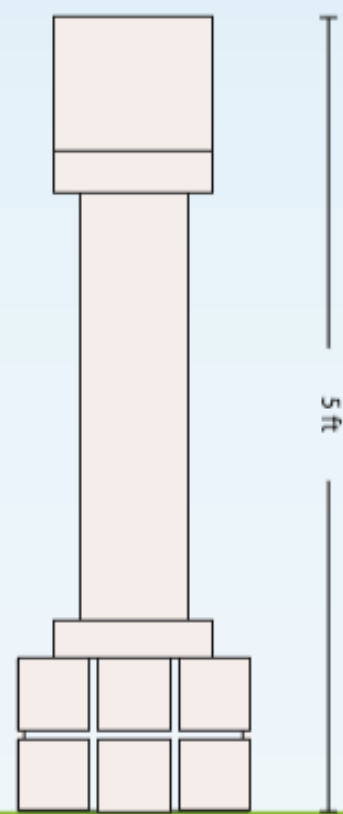
7 ft



**MODEL 13 - Size: 7' x 6' x 20.5"**

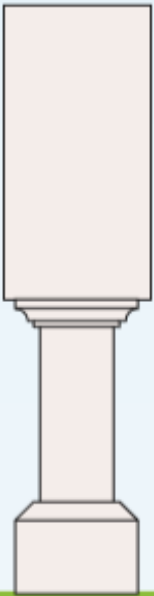
1.46 ft

5 ft



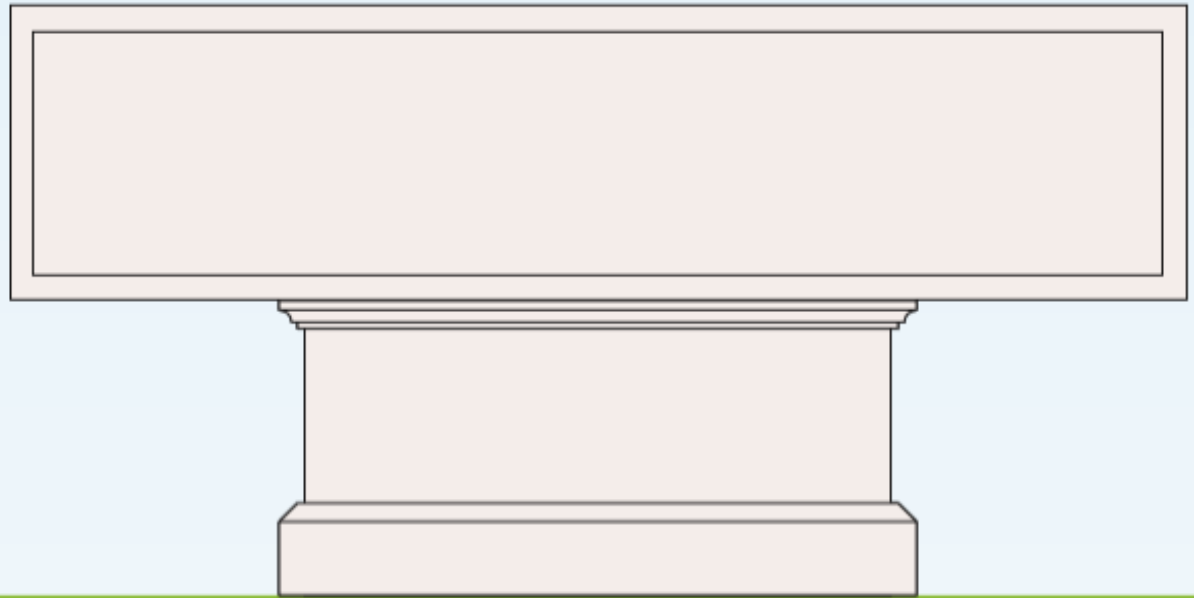
**MODEL 14 - Size: 5' x 5' x 18"**

1 ft



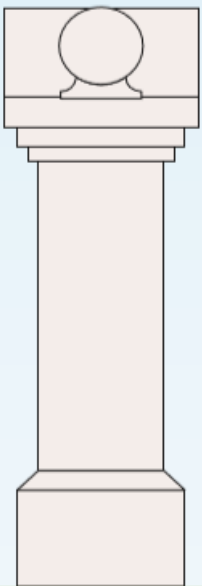
4 ft

8 ft



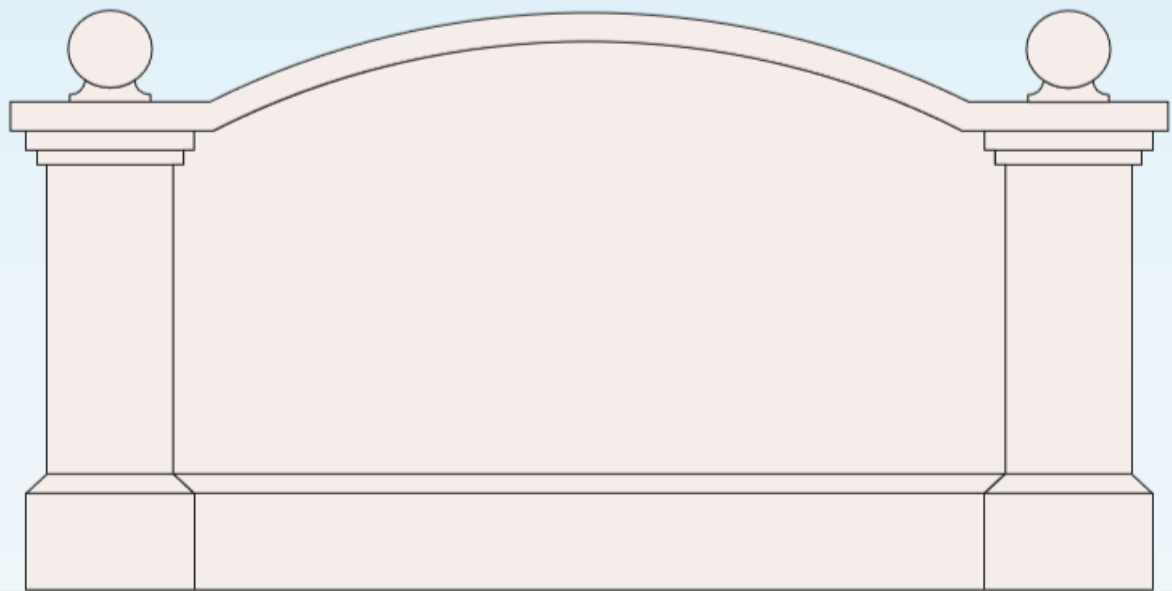
**MODEL 15 - Size: 8' x 4' x 12"**

1.68 ft



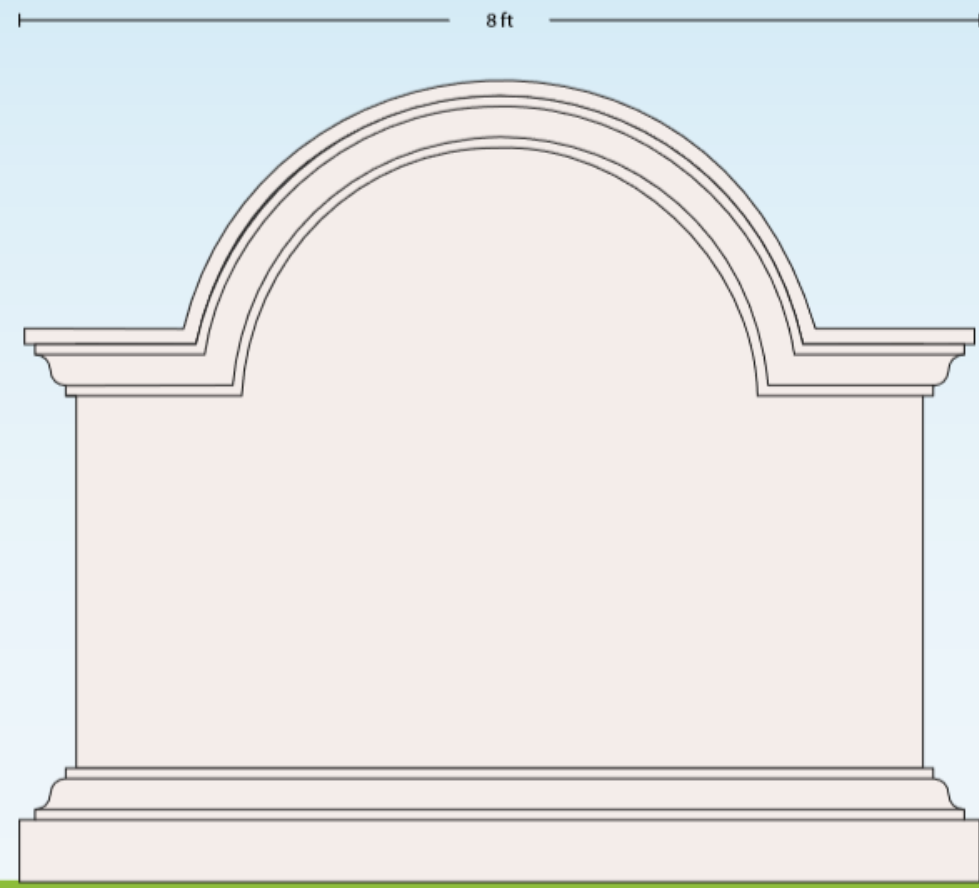
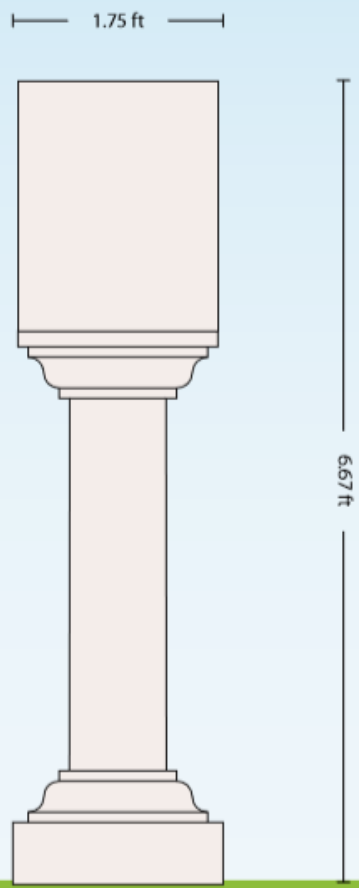
5 ft

10 ft

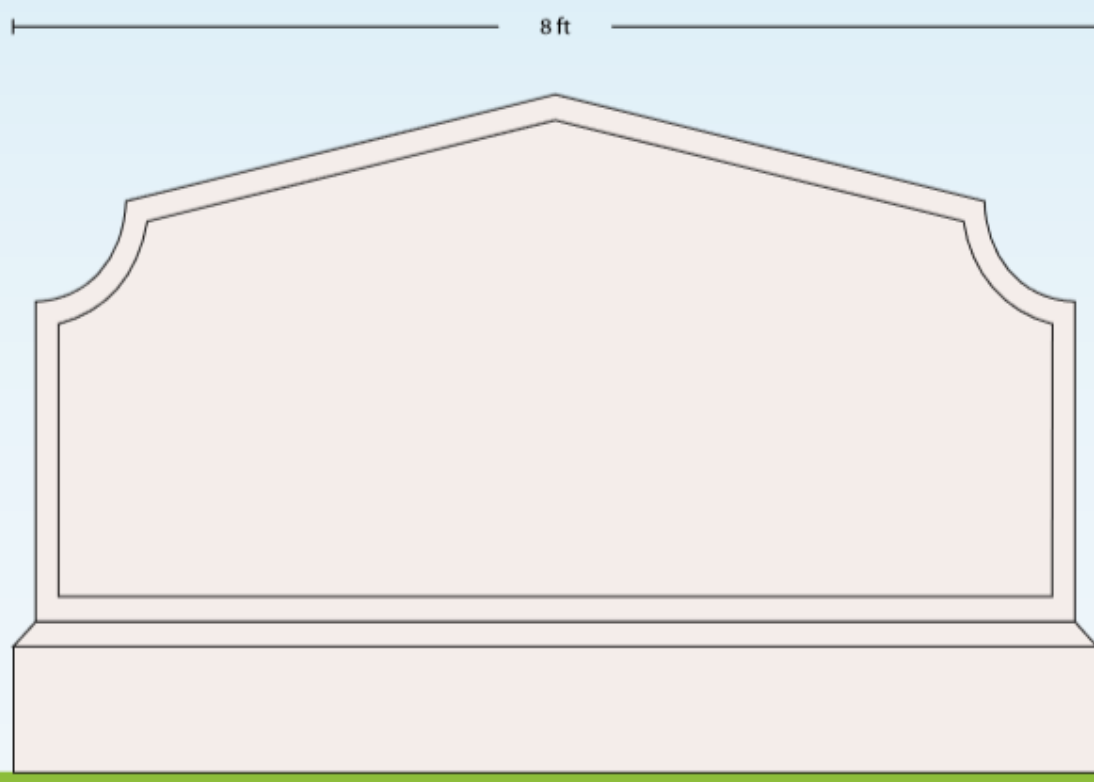
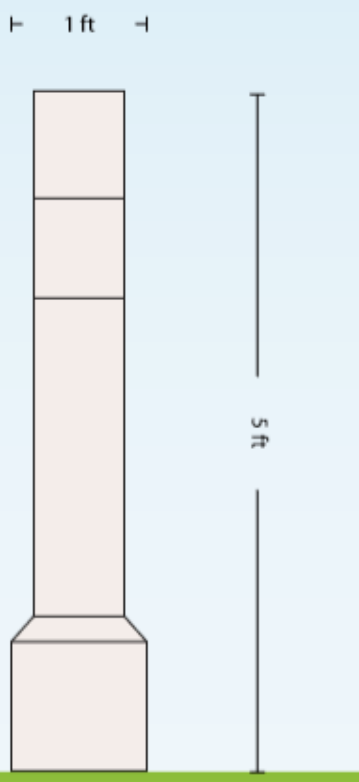


**MODEL 16 - Size: 10' x 5' x 20"**



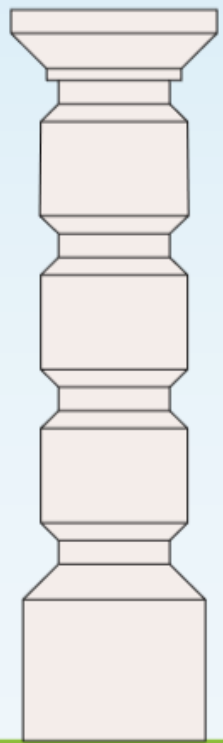


**MODEL 17 - Size: 8' x 6.7' x 21"**



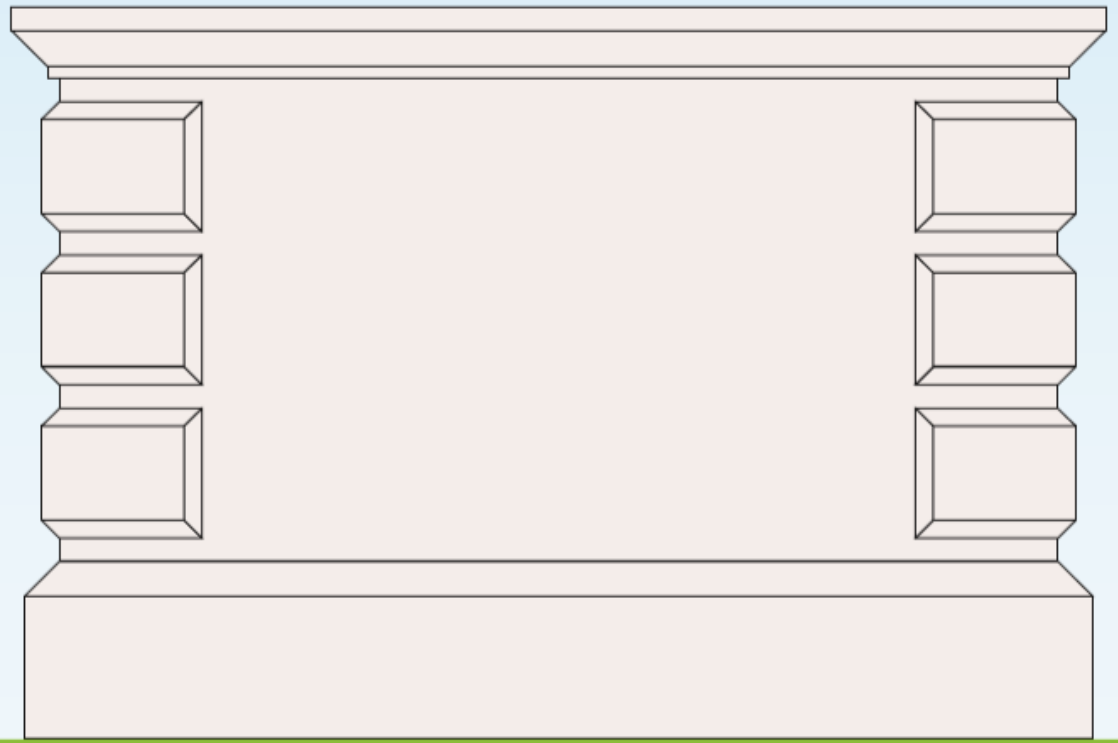
**MODEL 18 - Size: 8' x 8' x 12"**

1.7ft



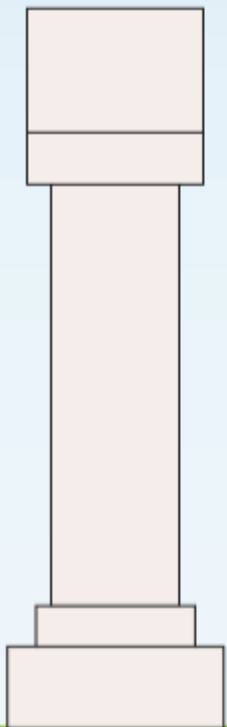
6ft

9ft



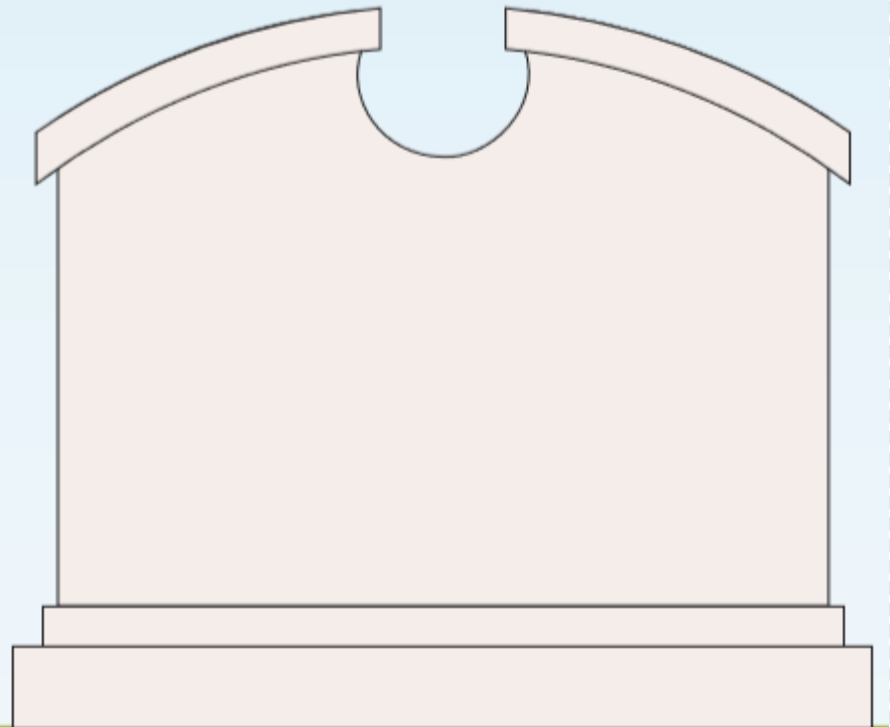
**MODEL 19 - Size: 9' x 6' x 20.5"**

1.5ft

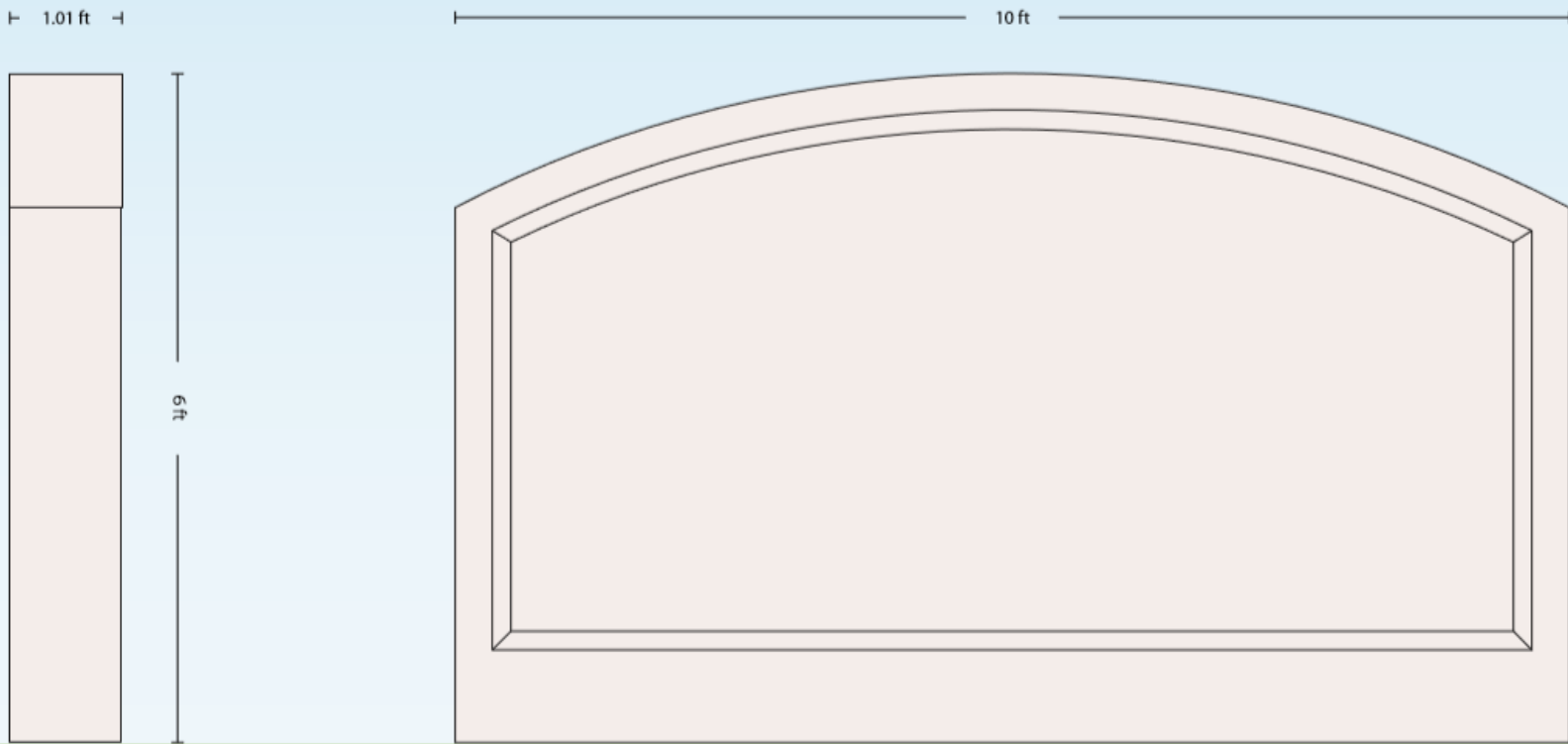


5ft

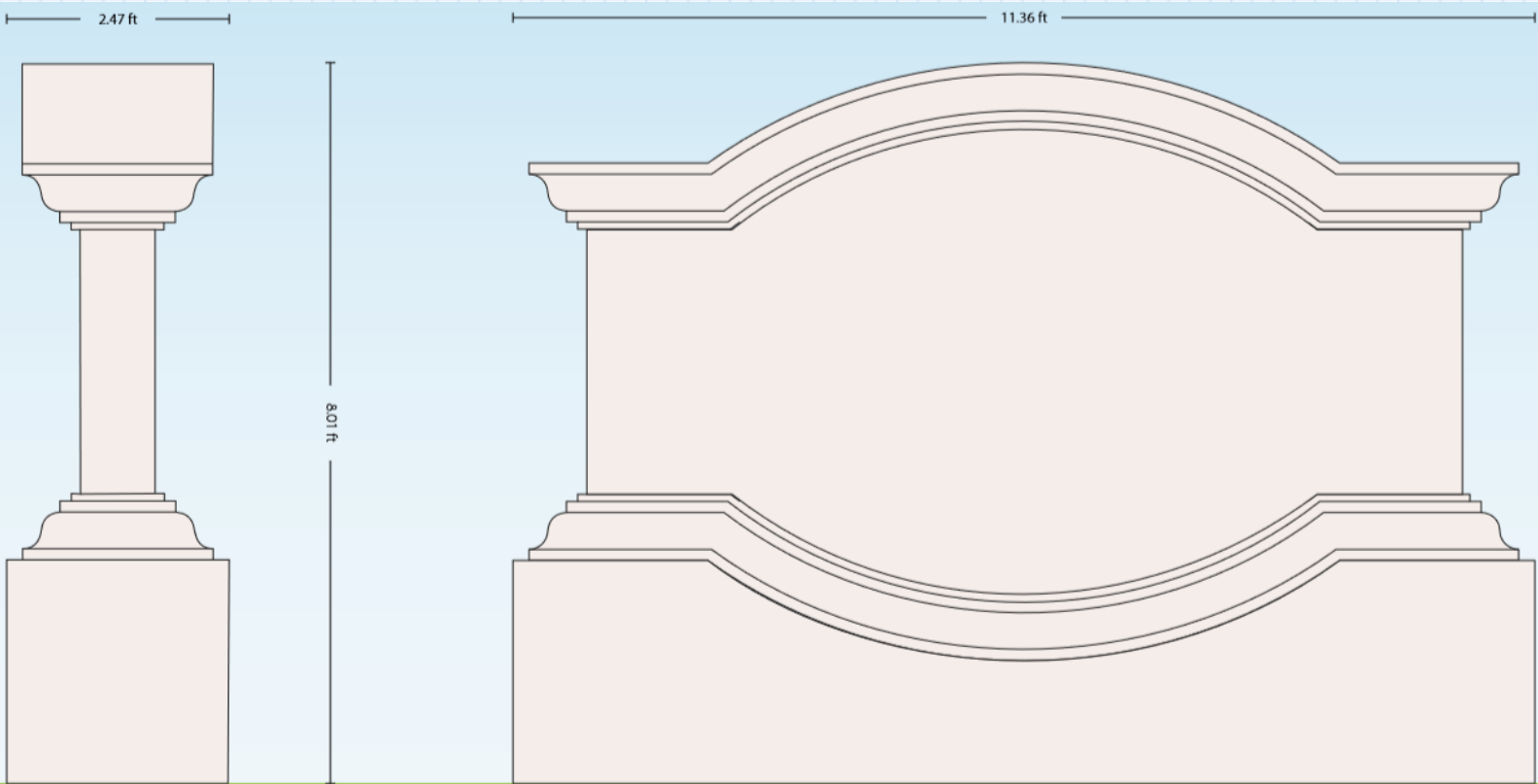
6ft



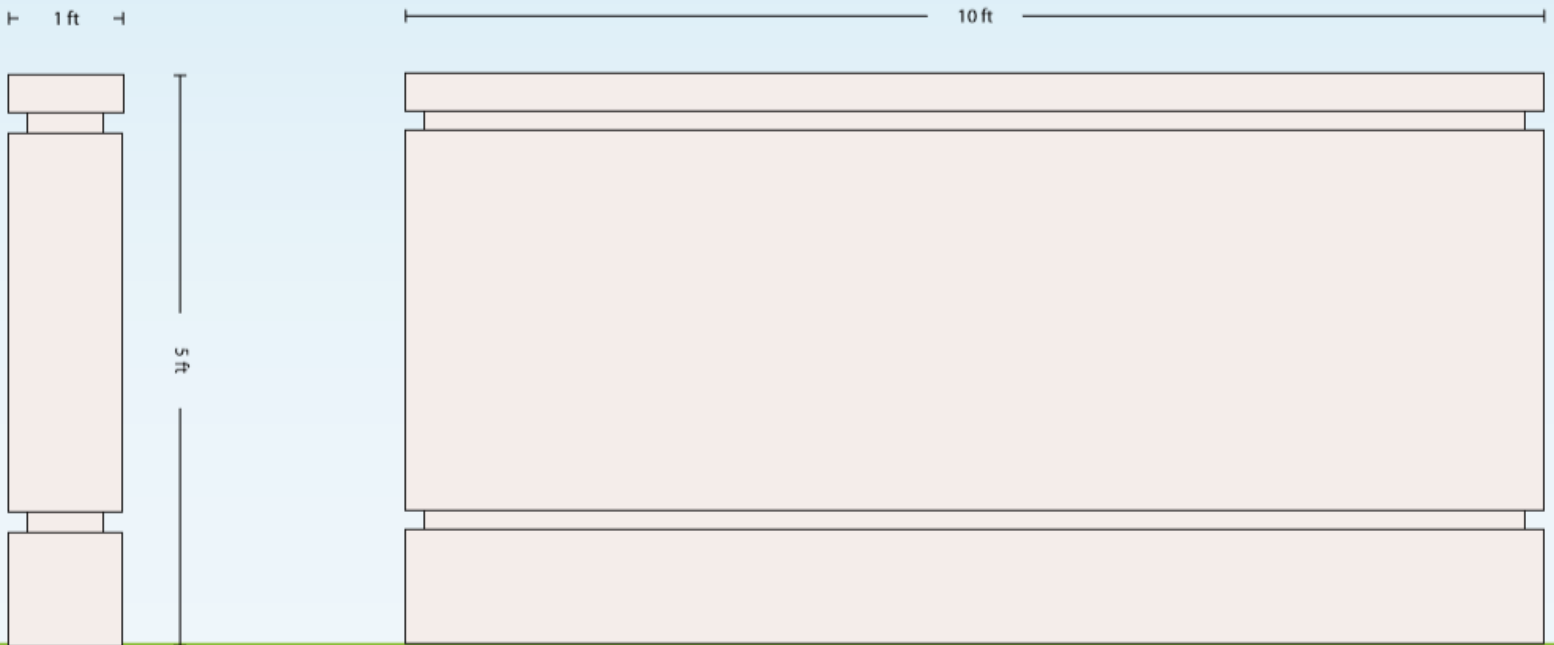
**MODEL 20 - Size: 6' x 5' x 18"**



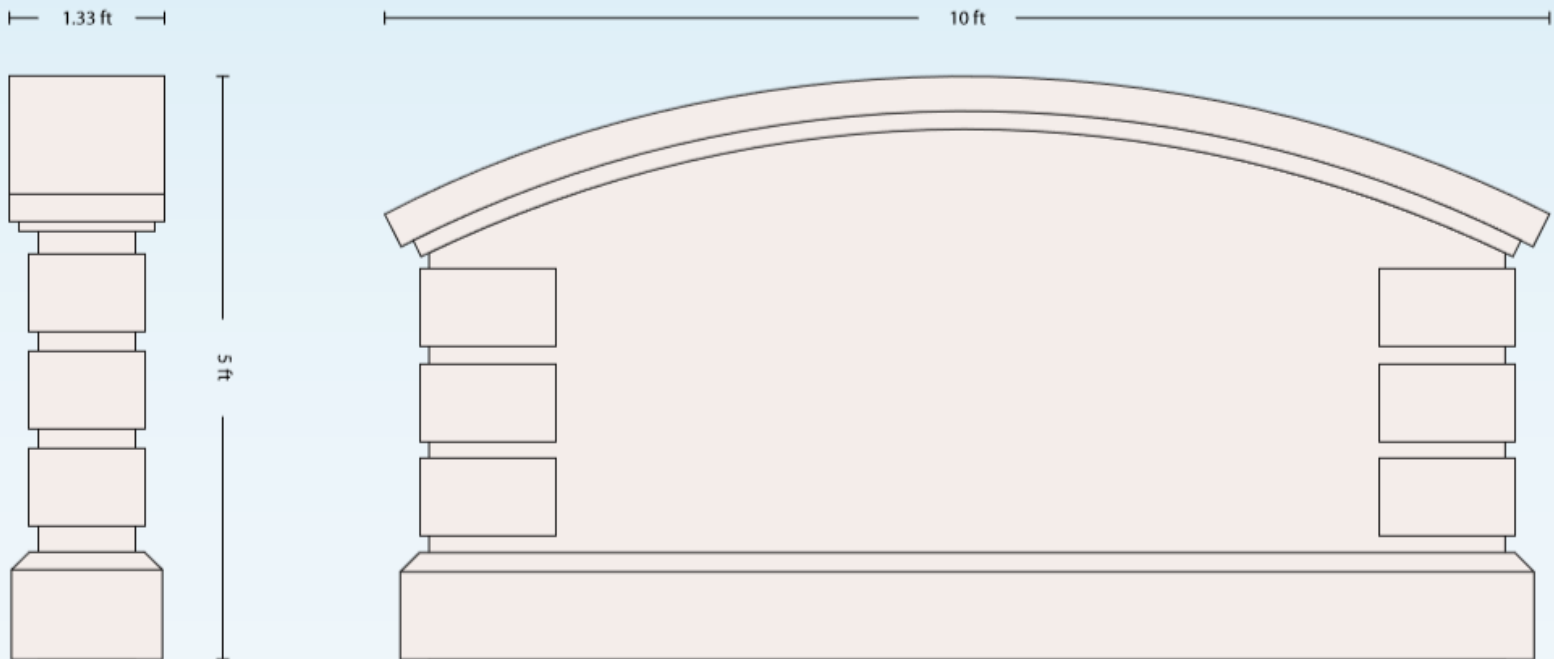
**MODEL 21 - Size: 10' x 6' x 12"**



**MODEL 22 - Size: 11.4' x 8' x 29.5"**



**MODEL 23 - Size: 10' x 5' x 12"**



**MODEL 24 - Size: 10' x 5' x 16"**

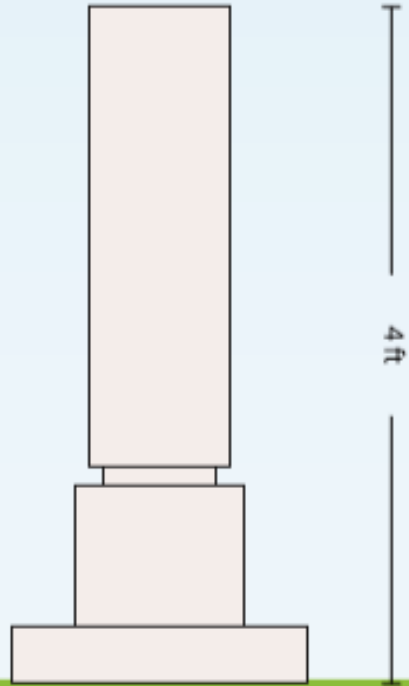
## Installation Instructions

After choosing your installation site, level the area. Measure the distance between the PVC holes inside the bottom of the Sign. Measure and mark the ground at that measurement where the Sign is to be installed. Dig two 8" (approximate) round holes, below the frost line (at least 36") at that spot.

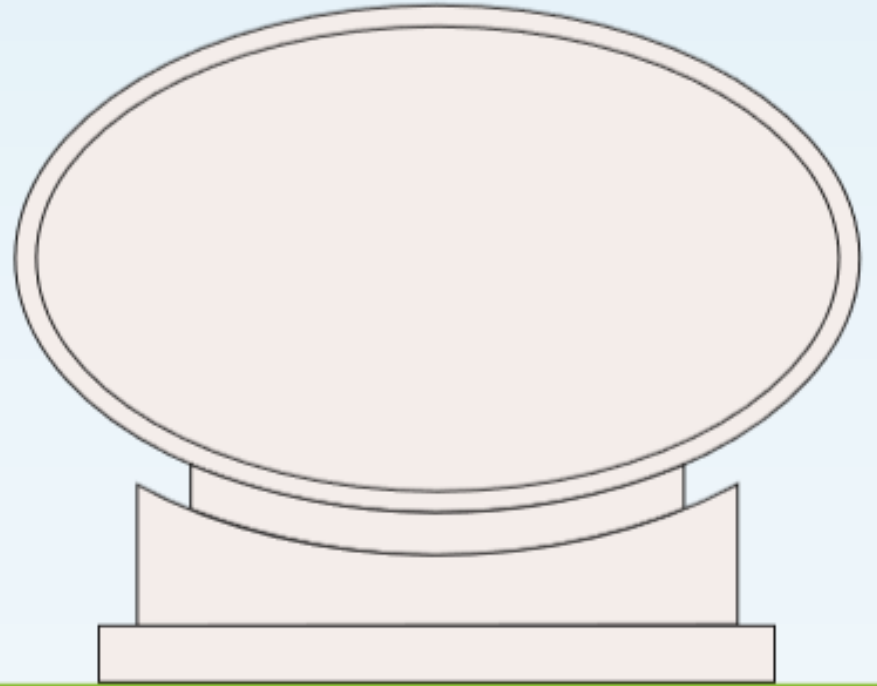
- Carefully lay the Sign on its side (keep Sign in the shipping crate)
- Measure the PVC pipe inside of Sign and add to that the measurement of the desired depth below grade (cut steel pipe if necessary).

- Spray expanding foam around the inside diameter of PVC. Insert steel posts into the PVC sleeves. Do one post at a time. Insert quickly. Foam sets up fast.
- Position cement blocks where sign is to be installed. (This is temporary until holes are filled with concrete) Lift and place the sign on the blocks.
- Mix the concrete. Fill the post holes with the mixed concrete.
- Finally, lower, level and justify the monument. Brace if necessary until cement sets up.
- After cement sets back fill and grade area as needed.

1.75 ft

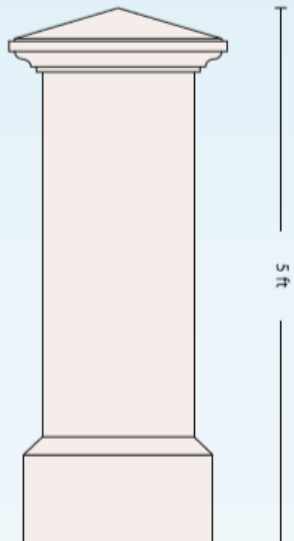


5 ft

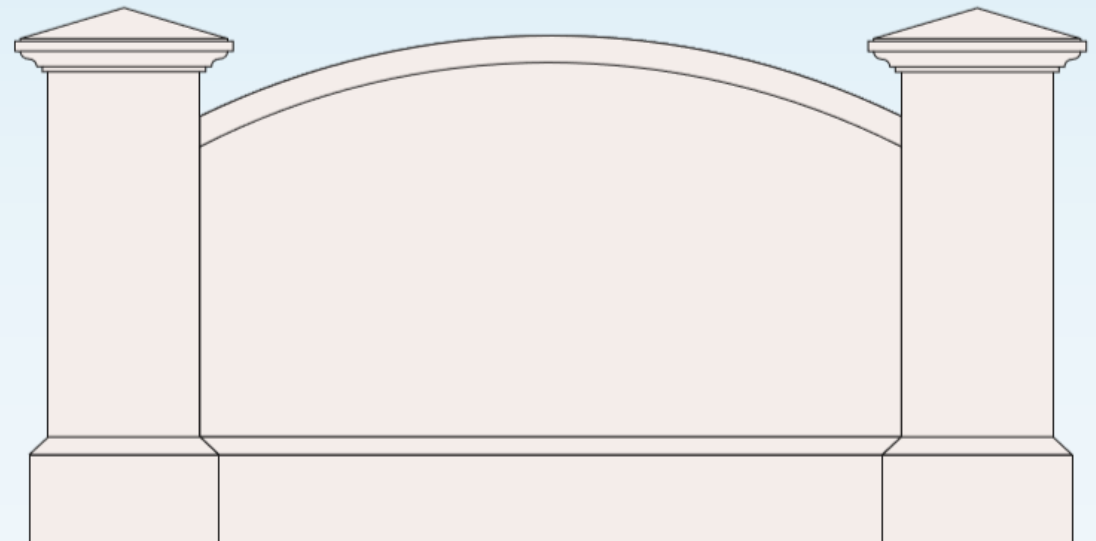


**MODEL 25 - Size: 5' x 4' x 21"**

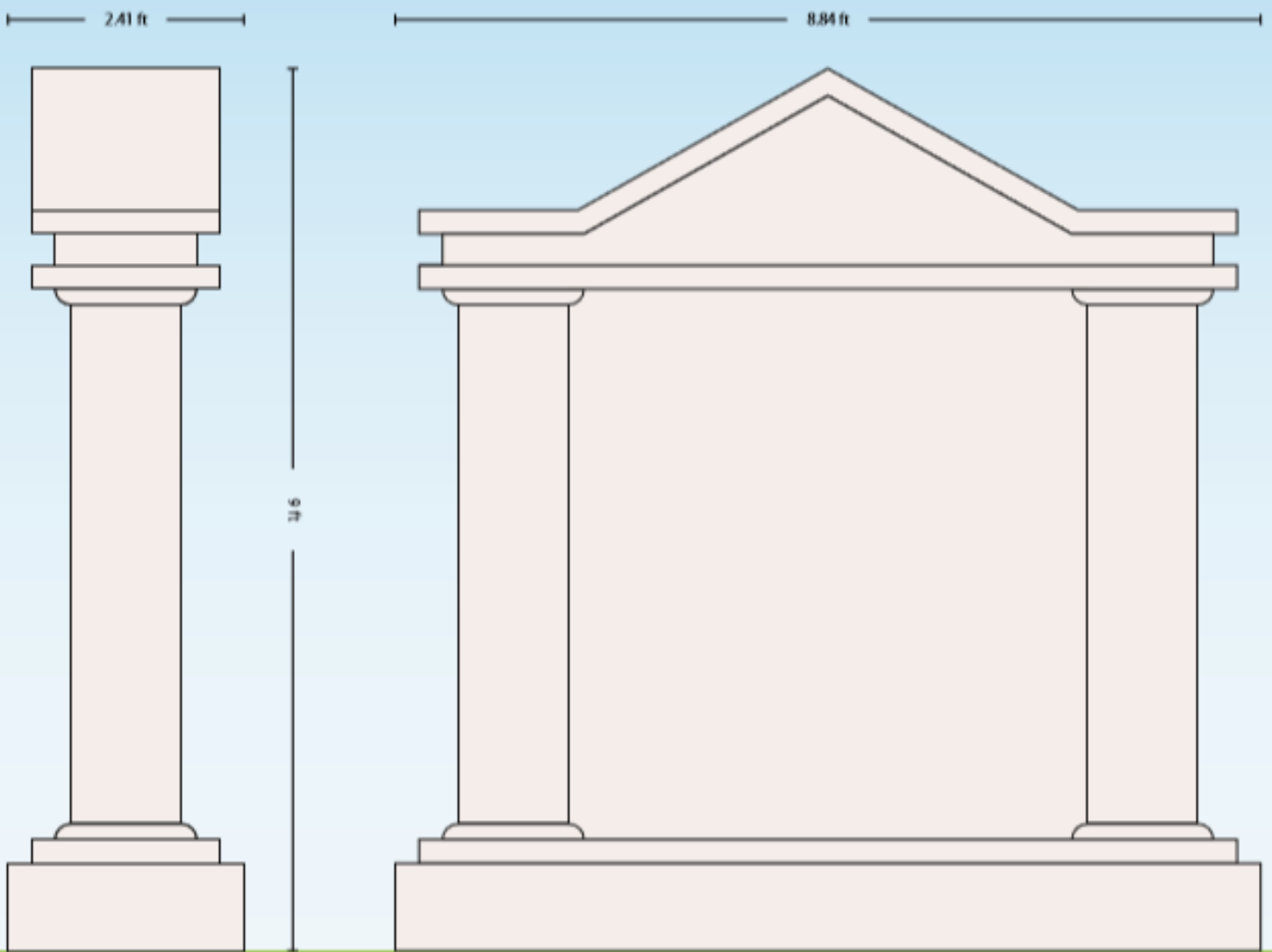
2.04 ft



10 ft



**MODEL 26 - Size: 10' x 5' x 24"**



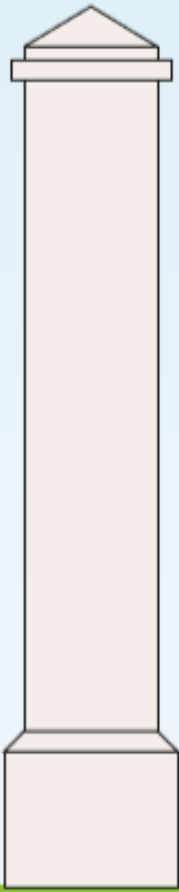
**MODEL 27 - Size: 8.84' x 9' x 29"**

## **Materials Needed For Installation**

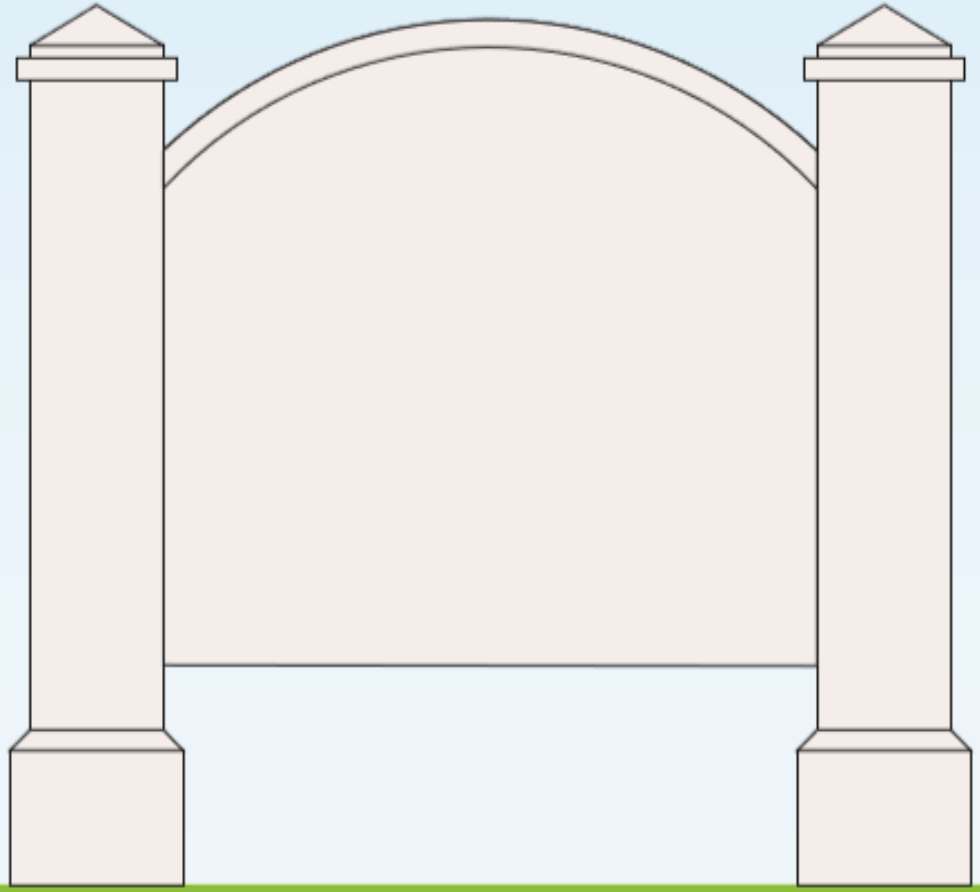
- 2-- 8'x 2½" to 2⅞" steel pipes (metal fence posts) to fit inside 3" PVC
- 4-- 80lb. Ready Mix concrete bags
- 4-- 16oz. insulating expanding foam sealant spray cans (Great Stuff)
- 1—Post hole digger and shovel
- 1-- 8' Level
- 4—8" cement blocks

1.08 ft

6 ft

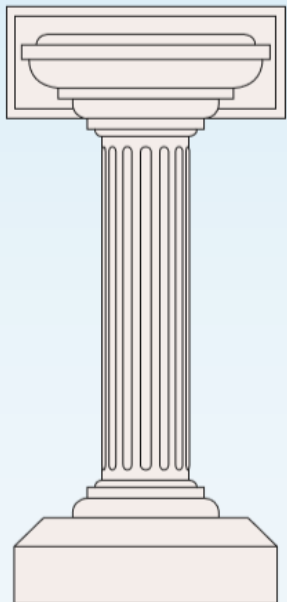


5.5 ft



**MODEL 28 - Size: 6' x 5' x 13"**

2.8 ft



6 ft

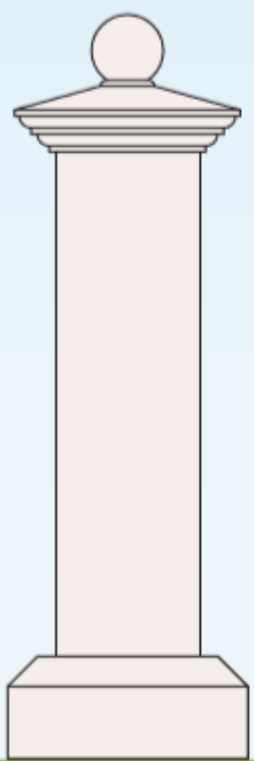
11 ft



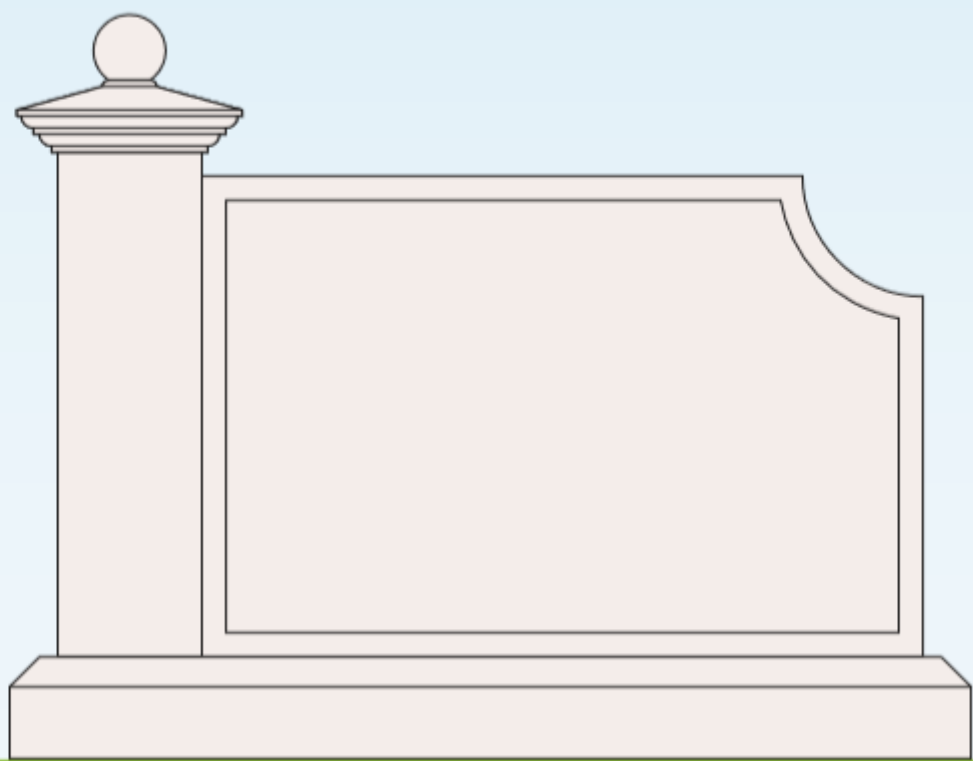
**MODEL 29 - Size: 11' x 6' x 33"**

1.67 ft

6.67 ft

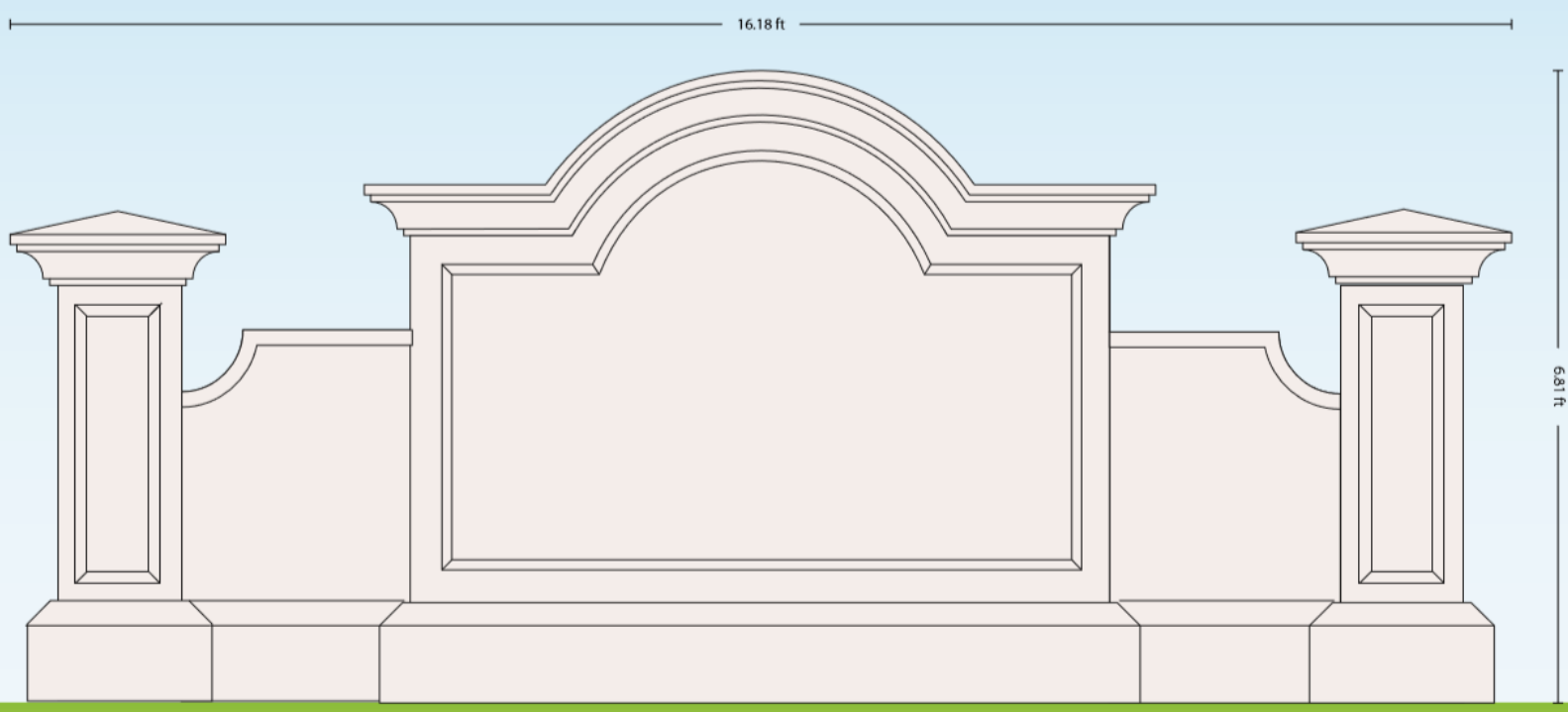


5.16 ft



5.16 ft

**MODEL 30 - Size: 6.7' x 5.2' x 20"**



16.18 ft

6.81 ft

**MODEL 31 - Size: 16.2' x 7' x 28"**

Please feel free to contact us for assistance before, during or after the install.