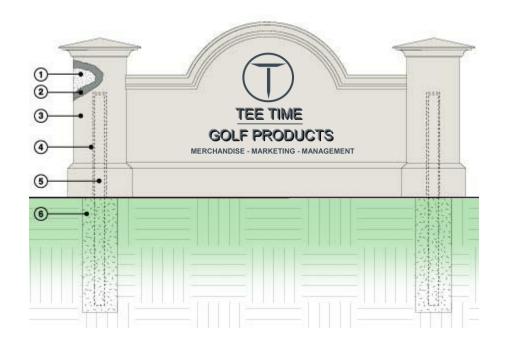
## **How EIFS Monuments Are Made**

Our custom sign monument products are made using a nationally approved construction industry standard know as (EIFS) - Exterior Insulation and Finishing System. See below for a technical diagram and the materials guidelines for the fabrication of our custom-made stucco sign monuments:



## **Material Guidelines**

- 1. Core of structure is expanded polystyrene (EPS 1#CF).
- 2. Aromatic fast-cure urethane (impact resistant) hard coat finish.
- 3. Stucco top coat (100% aggregated acrylic).
- 4. PVC Pipe (Schedule 40) integrated into structure.
- 5. Steel Pipe inserted during installation (above grade secured with expanding adhesive).
- 6. Concrete Footers (below grade as required by local Code).

Our sign monuments **do not require a concrete slab**. The EIFS construction system is designed to go directly on the ground (or facade). EIFS does not expand or contract throughout seasonal changes.