

How EIFS Monuments Are Made

Our custom sign monument products are made using a nationally approved construction industry standard know as (EIFS) - Exterior Insulation and Finishing System. See below for a technical diagram and the materials guidelines for the fabrication of our custom-made stucco sign monuments:



Material Guidelines

1. Core of structure is expanded polystyrene (EPS 1#CF).
2. Aromatic fast-cure urethane (impact resistant) hard coat finish.
3. Stucco top coat (100% aggregated acrylic).
4. PVC Pipe (Schedule 40) integrated into structure.
5. Steel Pipe inserted during installation (above grade secured with expanding adhesive).
6. Concrete Footers (below grade as required by local Code).

Our sign monuments **do not require a concrete slab**. The EIFS construction system is designed to go directly on the ground (or facade). EIFS does not expand or contract throughout seasonal changes.